

EFFECTIVE:
 SEPTEMBER 1, 2022

PARTS LIST FOR ATC-2RH AND ATC-2LH PUMPS

<u>PART #</u>	<u>NAME OF PART</u>	QTY PER PUMP:	
		<u>ATC-2RH</u>	<u>ATC-2LH</u>
* MC-102	** SHAFT-SEAL ASSEMBLY	1	1
ATC-1RH	MAIN HOUSING	1	0
ATC-1LH	MAIN HOUSING	0	1
ATC-2RC	GEAR END COVER	1	0
ATC-2LC	GEAR END COVER	0	1
M-3	SHAFT END COVER	1	1
* MS-5H	DRIVE GEAR	1	1
* M-6H	IDLER GEAR W/BUSHING T-10	2	2
T-10	BUSHING FOR IDLER GEAR (3 PER GEAR REQ'D)	6	6
* T-9L	IDLER GEAR SHAFT	2	2
* TS-11	SHAFT BUSHING FOR HOUSING	2	2
MS-15	BEARING RETAINER PLATE WITH GREASE SEAL	1	1
* 410120	GREASE SEAL	1	1
1/4-20Tx5/8L	CAP SCREW FOR MS-15	8	8
3/8-16Tx1-1/2L	CAP SCREW FOR M-3	20	20
3/8-16Tx2L	CAP SCREW FOR ATC-2RH & LH	16	16
7/16-14Tx1-1/2L	CAP SCREW FOR FLANGES	8	8
14 PLUG SQ HD	1/4"-PIPE PLUG	2	2
104 CUP	BLEEDER CUP	1	1
* 6227-19	** O-RING FOR TS-11	1	1
MC-33	SQUARE KEY, 1/4x1/4x1-1/2L	1	1
L-1 GREEN	LABEL PLATE (INSTRUCTION)	1	1
L-3 RED	LABEL PLATE (SERIAL NUMBER)	1	1
L-6 RED	LABEL PLATE (INSTRUCTION)	1	1
TC-32B	BLIND FLANGE FOR ONE MAIN HOUSING PORT	1	1
TC-32T	2-INCH N.P.T. THREADED FLANGE FOR OTHER MAIN HOUSING PORT	1	1
TC-33T-8	2-1/2 INCH N.P.T. THREADED FLANGE FOR GEAR END COVER PORT	1	1
* 6230-8	** O-RING FOR TC-32B & TC-32T	2	2
* 6230-13	** O-RING FOR TC-33T	1	1

* **RECOMMENDED SPARE PARTS**

** **LIQUID BEING PUMPED MUST BE SPECIFIED**

NOTE: When ordering parts, the model number, and serial number of the pump in which the parts will be used **MUST** be given.

(See metal name plate on pump for this information)