

EFFECTIVE:  
 SEPTEMBER 1, 2022

**PARTS LIST FOR MODELS ATC-2R, ATC-2L, ATC-3R, ATC-3L PUMPS**

PART #	PART DESCRIPTION	QTY PER PUMP			
		ATC-2R	ATC-2L	ATC-3R	ATC-3L
* MC-102	** SHAFT-SEAL ASSEMBLY	1	1	0	0
* MC-103	** SHAFT-SEAL ASSEMBLY	0	0	1	1
ATC-1R	MAIN HOUSING	1	0	1	0
ATC-1L	MAIN HOUSING	0	1	0	1
ATC-2RC	GEAR END COVER	1	0	1	0
ATC-2LC	GEAR END COVER	0	1	0	1
M-4	SECONDARY GEAR HOUSING	0	0	1	1
M-3	SHAFT END COVER	1	1	1	1
* MS-5	DRIVE GEAR	1	1	2	2
* M-6	IDLER GEAR W/BUSHING	2	2	4	4
* T-9L	IDLER GEAR SHAFT	2	2	4	4
* TS-11	MAIN SHAFT BUSHING FOR ATC-1R OR ATC-1L	2	2	2	2
* TC-11	MAIN SHAFT BUSHING FOR ATC-2RC OR ATC-2LC	0	0	1	1
* TC-11S	MAIN SHAFT BUSHING FOR M-4	0	0	1	1
T-10	BUSHING FOR IDLER GEAR (3 PER GEAR REQ'D)	6	6	12	12
MS-15	BEARING RETAINER PLATE WITH GREASE SEAL	1	1	1	1
* 410120	GREASE SEAL	1	1	1	1
1/4-20Tx5/8L	CAP SCREW	8	8	8	8
3/8-16Tx1-1/2L	CAP SCREW	20	20	20	20
3/8-16Tx2L	CAP SCREW	16	16	0	0
3/8-16Tx5L	CAP SCREW	0	0	16	16
7/16-14Tx1-1/2L	CAP SCREW	8	8	8	8
14 PLUG SQ HD	PIPE PLUG	2	2	2	2
104 CUP	BLEEDER CUP	1	1	1	1
* 6227-19	** O-RING FOR TS-11	1	1	1	1
MC-33	SQUARE KEY, 1/4x1/4x1-1/2L	1	1	1	1
L-1 GREEN	LABEL PLATE - INSTRUCTION	1	1	1	1
L-3 RED	LABEL PLATE - SERIAL NO.	1	1	1	1
L-6 RED	LABEL PLATE - INSTRUCTION	1	1	1	1
TC-32B	BLIND FLANGE FOR ONE MAIN HOUSING PORT	1	1	1	1
TC-32T	2-INCH PIPE THREADED FLANGE FOR OTHER MAIN HOUSING PORT	1	1	1	1
TC-33T-8	2-1/2 INCH PIPE THREADED FLANGE FOR GEAR END COVER PORT	1	1	1	1
* 6230-8	** O-RING FOR TC-32B AND TC-32T	2	2	2	2
* 6230-13	** O-RING FOR TC-33T-8	1	1	1	1

\* **RECOMMENDED SPARE PARTS**

\*\* **LIQUID MUST BE SPECIFIED WHEN ORDERING**

**NOTE:** When ordering parts, the model number and serial number of pump in which the parts will be used **MUST** be given.  
 (See metal name plate on pump for this information.)